

REPLACEMENT

Dart Aerospace Ltd.

Date: Thursday, 6/5/2008 1:01:08 PM
 User: David Duval

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : FORWARD GUIDE PLATE
 Job Number : 05017
 Estimate Number : 13353
 P.O. Number :
 This Issue : 6/5/2008 S.O. No. :
 Prsht Rev. : NC Part Number : D358917
 First Issue : 6/2/2008 Type : R & D SM/MED FAB Drawing Number : D3589 PROTO 08.06.05
 Project Number : VR0004
 Drawing Revision : PROTO
 Material :
 Due Date : 6/9/2008 Qty: 1 Um: Each
 Previous Run :
 Written By : MD 06/06/05
 Checked & Approved By :
 Comment : Est Rev:A 08-05-30 new issue DD verified by:ec

Additional Product

PROTOTYPE

Job Number:



FOR ENGINEERING USE ONLY

Seq. #: Machine Or Operation: Description :

1.0 ~~M4130NS063~~ M13045063 ~~4130 Sheet .063~~
 (16ga) 304 Sheet .063



Comment: Qty.: 0.0128 sf(s)/Unit Total: 0.0128 sf(s)
 4130 Sheet .063 304 Sheet .063
 batch: 108866 IB 8-6-6

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET
 1-Cut as per Dwg D3589
 Dwg Rev: PROTO
 Prog Rev: PROTO

IB 8-6-6

③

2-Deburr if necessary

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



IB 8-6-6

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8



SECOND CHECK
 ENGINEERING
 APPROVAL



08.06.09

Comment: SECOND CHECK

PD 08.06.06

5.0 PACKAGING 1 PACKAGING RESOURCE #1



FOR ENGINEERING USE ONLY



Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: _____

PD 08-06-06 ③

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Process Sheet

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Drawing Name: FORWARD GUIDE PLATE

Job Number: 05017

Part Number: D358917

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE

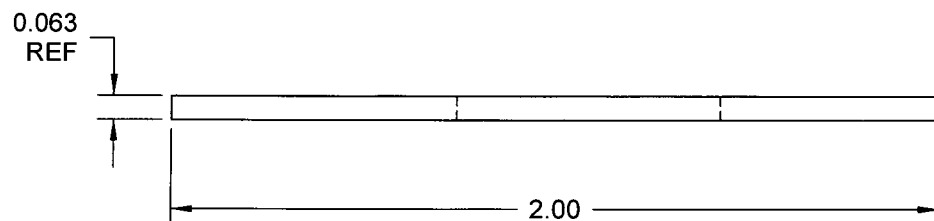
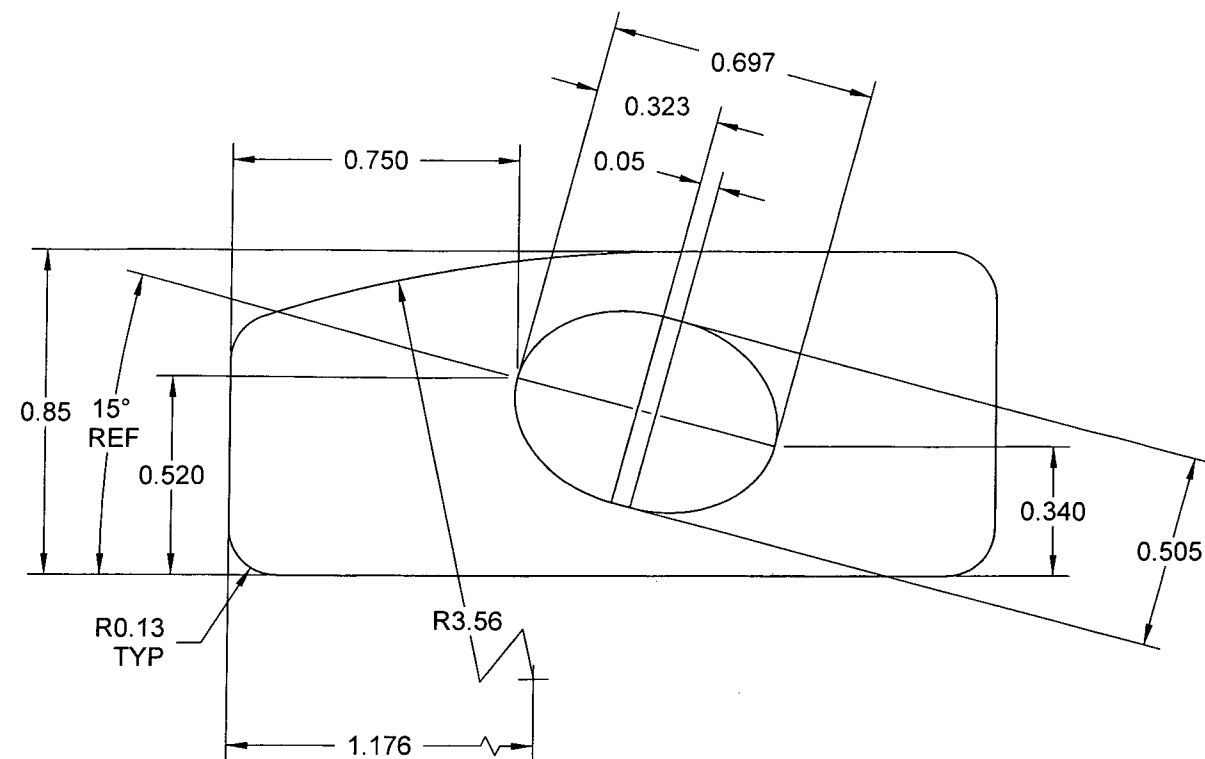


Comment: FINAL INSPECTION/W/O RELEASE

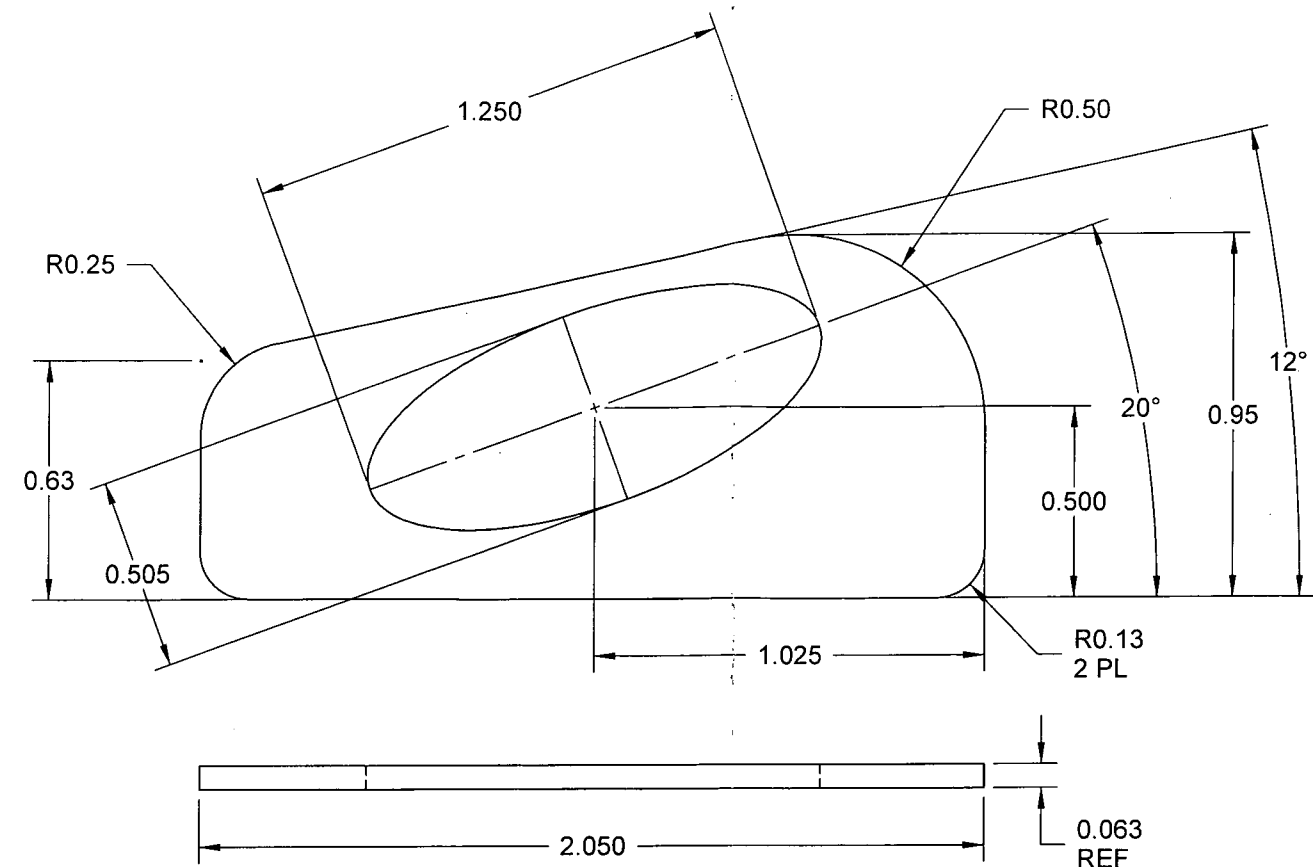
Job Completion



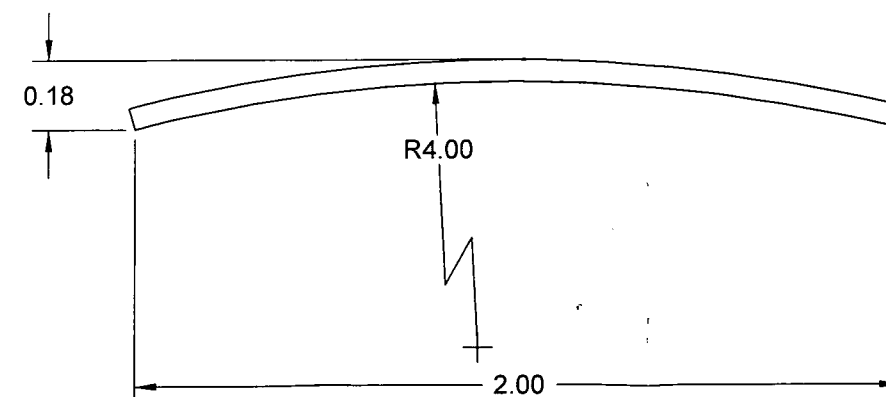
080609 for type
change to w/p # 00224
MF 08-06-13



D3589-17 FORWARD GUIDE PLATE



**D3589-19F AFT GUIDE PLATE
FLAT PATTERN**



**D3589-19 AFT GUIDE PLATE
MAKE FROM D3589-19F**

PROTOTYPE
PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING
12/06.06.05

D3589-17/-19/-19F NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, PER AMS 5513 OR AMS 5524, OR MIL-S-5059 (ANNEALED) 2B FINISH
16 GAUGE (0.063 THICK), (REF. DART SPEC M304S16GA)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.02 lbs EACH

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3589	SHEET 8 OF 8
APPROVED		TITLE	SCALE
DE APPR.		LATCH ASSEMBLY	NTS
DATE	08.05.29	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

Receiving Report

Date: 8/01/18
Supplier: Chm

Batch No: 0106860
Part P/O: 5448

Packing Slip: Yes ☒ No ☐
Invoice: Yes ☒ No ☐
Receipt: Cash ☒ Cr ☐

Release Note Attached: Yes ☐ No ☒
Waybill Attached: Yes ☐ No ☒
Shipment Complete: Yes ☐ No ☒
QC6 Inspection Work Order: ☒ N/A ☐

Discrepancies	Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
	M41302R1250		12	0	0	12	

Initials of receiver (if shipment OK) Level 12 [Signature]

Location [Blank]

Production/Admin: [Signature]
Date: 08/01/18
Received/Costing: REP 6023
Initial: [Signature]

H:\FORMS\Purchasing\approved purchase\RECREPORT Rev D

77-4248
77-5696

MONTREAL : 514 336-4248
FAX : 514 336-4246

DISTRIBUTEUR D'ACIER ET METAUX SPECIALISES
STEEL AND SPECIALTY METALS DISTRIBUTOR

ONTARIO : 1 800 667-4248
FAX : 1 866 456-4242

On a du Savoir "FER"

SHIP TO:

VED JAN 28 2008

ACE LTD
EN STREET

FACTURE
INVOICE N° 184746

DATE 18/01/08

BON DE LIVRAISON
PACKING SLIP N° 130740

DATE DE LIVRAISON
DELIVERY DATE 18/01/08

TERMES / TERMS

NET 30 JOURS

TERR.

2R

REMARQUES / REMARKS

PAGE N°

001

DESCRIPTION	POIDS WEIGHT	PRIX PRICE	PAR PER *	MONTANT AMOUNT
2 48 X 96	504	350.476	CLB	1766.40
'8	10	504.000	CLB	CL 50.75
SHAFT	0	287.400		0.00
BE	1	2.950	UN	CL 2.95
POIDS TOTAL TOTAL WEIGHT	515			

Formplus N° 8619

THE PROPERTY OF "ACIER CAMP" INC. UNTIL PAYMENT IS MADE IN FULL, COMPLETE AND CASHED.
EXPENSE. • ALL MATERIALS BEAR THE SAME WARRANTY AS GIVEN BY THE MANUFACTURER.
E FOLLOWING CONDITIONS: NET 30 DAYS FROM BILLING DATE AND THE BUYER ACCEPTS TO PAY
JP 24% PER ANNUM ON ALL PAST DUE ACCOUNTS OVER 30 DAYS. • ANY DEFAULT IN RESPECT WITH
DELIVERY AND PERMITS TO THE SELLER, AT HIS CHOICE TO CLAIM FOR THE BALANCE DUE OR THE
CLAIM MUST BE MADE WITHIN FIVE DAYS WITH THIS DOCUMENT ENCLOSED. • ANY MERCHANDISE
CANNOT BE RETURNED. • ALL GOODS RETURNED MUST BE WITH OUR AUTHORIZATION AND ARE

CONDITION / MERCHANDISE RECEIVED IN GOOD CONDITION

A/Y M/M J/D

BUYER'S SIGNATURE

DATE

SOUS-TOTAL
SUB TOTAL 1820.10
T.P.S.
G.S.T. 91.01
T.V.Q.
Q.S.T. 0.00
TOTAL 1911.11

MILL TEST REPORT

TA CHEN INTERNATIONAL CORPORATION

www.tachen.com

This MTR contains 1 page (Page: 1)

MTR#: YMCLF06M936-1-1 Customer#: CFFPMI PO#: C61153 SO#: C67316
Item#: 16GA4893042B Bundle#: 56572683A-2 Heat#: BG212967

INSPECTION CERTIFICATE

YIEH MAU CORP.

FORM 100-100-100-100-1
PRIMARY/SECOND ROLLED STAINLESS STEEL SHEETS
AISI 304 2B FINISH, WITH PAPER ENTIRELY LEAVED
AISI 304
CUSTOMER: HANFORD ENTERPRISE LTD.

工廠: 高雄橋南街與復興路445號
YIEH MAU CORP. NO. 100 CHENG HUA RD.
KACHING TAIWAN R.O.C.
TEL: 8777777 FAX: 8777777
CERTIFICATE NO: YMC100-100-100-100-1
DATE OF ISSUE: 08/12/2007

SIZE	NO. of Product	Weight in KG NET	Heat No.	ID No.	Physical Properties Tensile Test GI-58 test					Chemical Properties (%)									
					Y.L. PSI	T.S. PSI	EL. (%)	HRB	HV	C ±.005	SI ±.005	Mn ±.005	P ±.005	S ±.005	NE ±.005	Cr ±.005	N ±.005		
16GA0.80X1250	1	2008	BG212967	56572683A-2	45075	88000	50	88	173	4.4	38	105	24	3	010	1813	4.5		
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